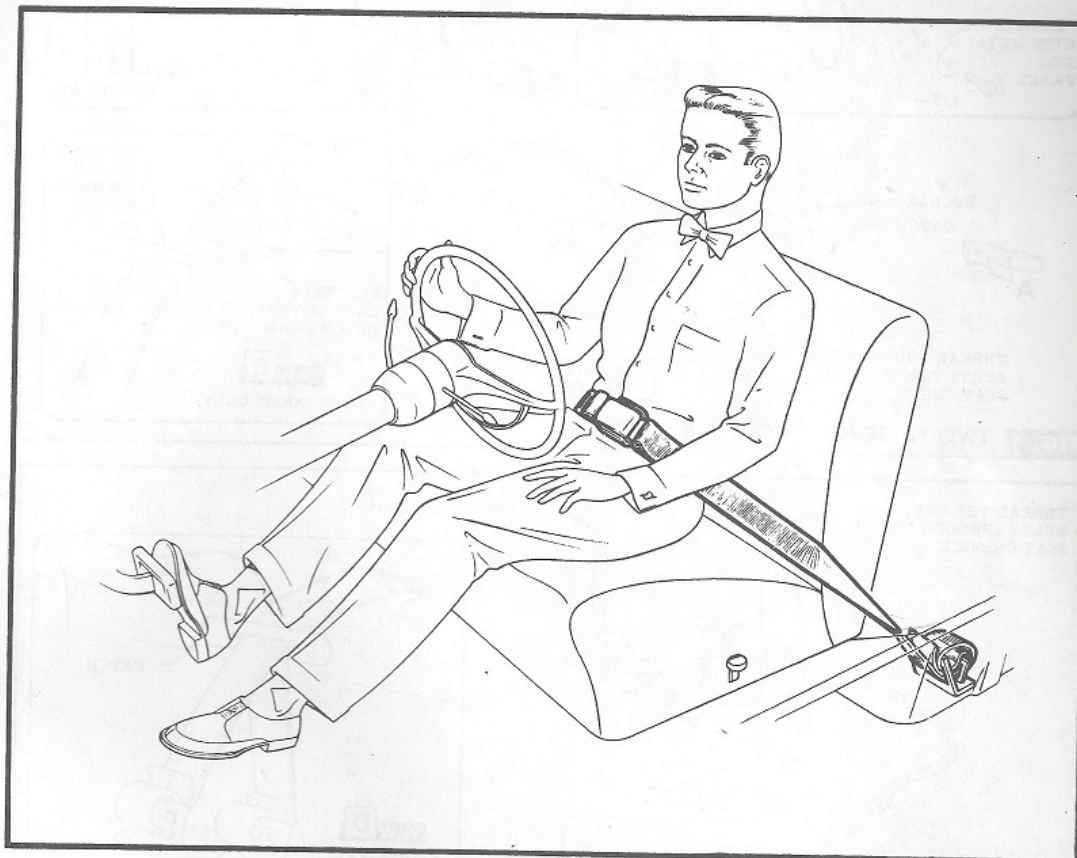# 1959 PASSENGER CAR AND TRUCK
ACCESSORIES INSTALLATION
REFERENCE MANUAL

CHEVROLET

Product Knowledge Helps Sell Accessories

KNOW YOUR PRODUCT

987950
SEAT BELT

CHEVROLET PASSENGER CAR

91

EXISTING SCREW

DRILL .136 DIA. HOLE (#29 DRILL)

* MODELS WITHOUT METAL SIDE PANEL

* USE COAT HOOK NO. 4601476 AND CHROME TAPPING SCREW NO. 168590

VIEW A (TWO DOORS ONLY)

* MODELS WITH METAL SIDE PANEL

LOCATE COAT HOOK IN THIS AREA. DETERMINE HEIGHT BY LENGTH OF BELT.

CENTERLINE OF PILLAR

VIEW B (FOUR DOORS ONLY)

BUCKLE CATCH

A

B

C

THREAD THE CENTER BELTS THROUGH THE SEAT CREVICE

TWO DOOR SHOWN FOUR DOOR TYPICAL

SEAM

SLIT

CEMENT PATCH TO BACK COVER

SLIT SEAT BACK COVER BELOW SEAM

VIEW C (FOUR DOORS ONLY)

FIG. 1 TWO PASSENGER FRONT SEAT BELT

THREAD THE CENTER BELTS THROUGH THE SEAT CREVICE.

BELT IN TYPICAL HOOKED POSITION

PATCH

D

TWO DOOR SHOWN FOUR DOOR TYPICAL

VIEW D (FOUR DOOR ONLY)
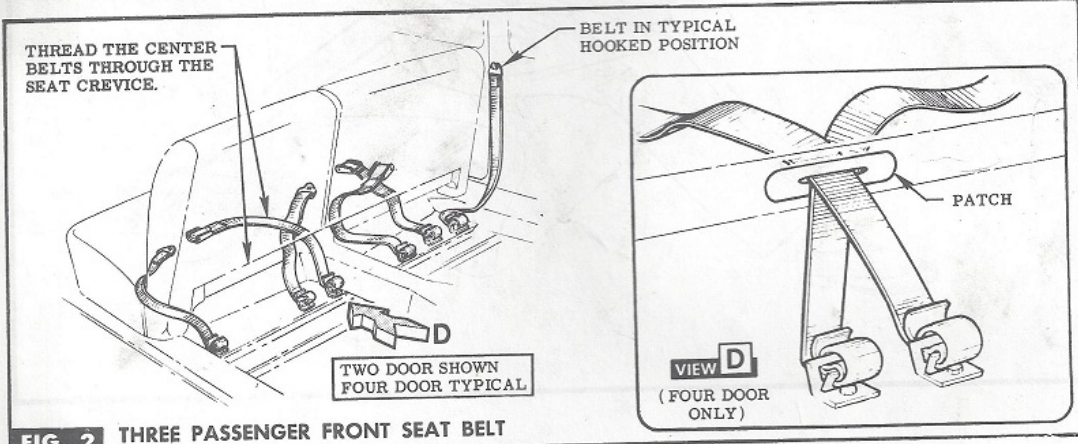
FIG. 2 THREE PASSENGER FRONT SEAT BELT

FRONT SEAT INSTALLATION

STEP 1 REMOVE THE REAR SEAT CUSHIONS ON ALL MODELS EXCEPT THE STATION WAGONS.

STEP 2 LOCATE AND DRILL 13/32 INCH DIAMETER HOLES THROUGH THE FLOOR PAN AS REQUIRED. SEE CHART AND FIGURE 3.

STEP 3 INSTALL A BRACKET, SPECIAL FLAT WASHER, BOLT, AND TWO NUTS AT EACH DRILLED HOLE. APPLY WINDSHIELD SEALER TO AREAS SHOWN BEFORE INSTALLATION. SEE FIGURE 4.

STEP 4 ON TWO DOOR MODELS THREAD THE CENTER SEAT BELTS THROUGH THE SEAT CREVICE AND ATTACH TO CENTER BRACKETS, AS SHOWN IN FIGURE 1. ATTACH BELT HOOK TO SIDE OF SEAT AS SHOWN IN VIEW A.

STEP 5 ON FOUR DOOR MODELS FRONT SEAT BACK MUST BE SLIT AND FURNISHED PATCH CEMENTED IN POSITION AS SHOWN IN VIEW C, FIGURE 1. THREAD SEAT BELTS THROUGH PATCH AND ATTACH TO CENTER BRACKETS AS SHOWN IN VIEW C AND D. ATTACH BELT HOOK TO PILLAR AS SHOWN IN VIEW B, FIGURE 1.

STEP 6 REPLACE REAR SEAT CUSHION IF INSTALLING FRONT SEAT BELTS ONLY.
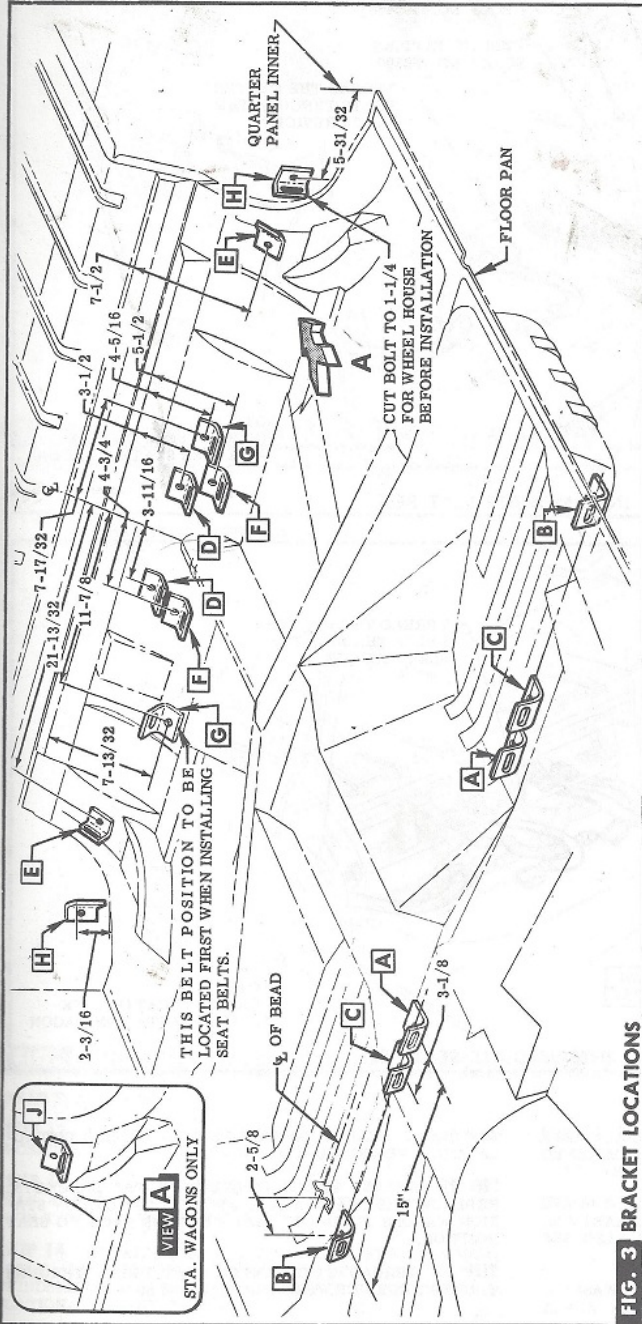
92

FIG. 3 BRACKET LOCATIONS

MODEL	FRONT SEAT 2 PASS.	SEAT 3 PASS.	REAR SEAT 2 PASS.	SEAT 3 PASS.	INT. SEAT 2 PASS., 3 PASS.
4 DOOR SEDAN	A B	C	D H	G	
4 DOOR SPORT SEDAN	A B	C	D H		
2 DOOR SEDAN	A B	C	D H	G	
CONVERTIBLE	A B	C	E F		
SPORT COUPE	A B	C	E F		
UTILITY SEDAN	A B	C			
6 PASS. STA. WAGON	A B	C	F J	G	
9 PASS. STA. WAGON	A B	C	SEE SHEET 5	F J	G
SEDAN DELIVERY	A B	*C	* IF R.P.O. SEAT EXISTS		
PICK-UP DELIVERY	A B	C			
CARRYALL	A B	C	SEE PAGE 96		SEE PAGE 96
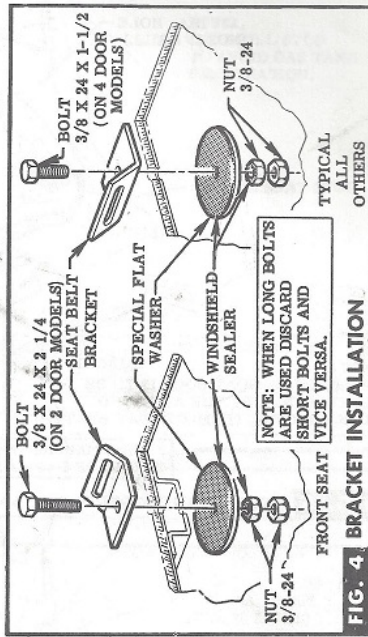
FIG. 4 BRACKET INSTALLATION

QUARTER PANEL INNER

5–31/32

FLOOR PAN

CUT BOLT TO 1-1/4 FOR WHEEL HOUSE BEFORE INSTALLATION

THIS BELT POSITION TO BE LOCATED FIRST WHEN INSTALLING SEAT BELTS.

VIEW A — STA. WAGONS ONLY

Ȼ OF BEAD

2-3/16
2-5/8
15"
3-1/8
7-13/32
21-13/32
11-7/8
7-17/32
3-11/16
4-3/4
3-1/2
4-5/16
5-1/2
7-1/2

BOLT 3/8 X 24 X 2 1/4 (ON 2 DOOR MODELS)
BOLT 3/8 X 24 X 1-1/2 (ON 4 DOOR MODELS)
NUT 3/8-24
SEAT BELT BRACKET
SPECIAL FLAT WASHER
WINDSHIELD SEALER
NOTE: WHEN LONG BOLTS ARE USED DISCARD SHORT BOLTS AND VICE VERSA.
FRONT SEAT
TYPICAL ALL OTHERS

93

.136 DIA. HOLE
(NO. 29 DRILL)

COAT HOOK NO. 4601476

CHROME TAPPING
SCREW NO. 168590

THREAD THE CENTER
BELTS THROUGH THE
SEAT CREVICE

NOTE:
POSITION OF COAT HOOK IS TO BE
DETERMINED BY THE ADJUSTED
LENGTH OF OUTERMOST SEAT BELT

FOUR DOOR SHOWN
TWO DOOR TYPICAL

NOTE:
FOR REAR SEAT ON NINE
PASSENGER STATION WAGON

FIG. 5   TWO PASSENGER REAR AND INTERMEDIATE SEAT BELT

BELT IN TYPICAL
HOOKED POSITION

THREAD THE CENTER
BELTS THROUGH THE
SEAT CREVICE

FOUR DOOR SHOWN
TWO DOOR TYPICAL

NOTE:
FOR REAR SEAT ON NINE
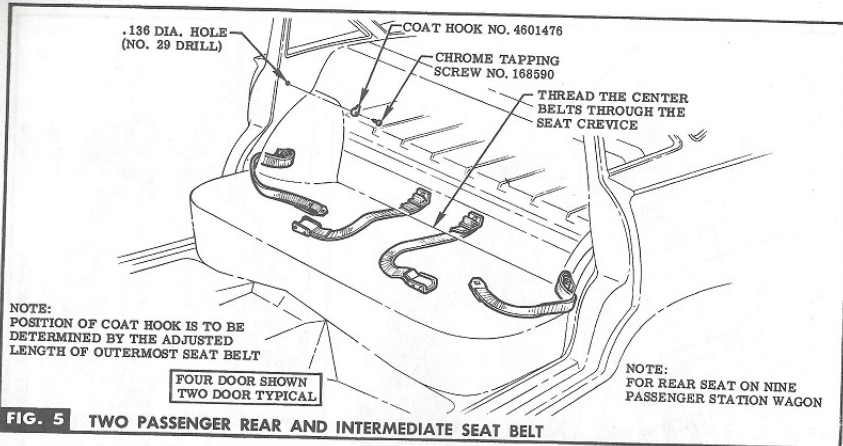PASSENGER STATION WAGON

FIG. 6   THREE PASSENGER REAR AND INTERMEDIATE SEAT BELT

REAR SEAT INSTALLATION

STEP 7   REMOVE THE REAR SEAT CUSHION AND BACK REST. ON STATION WAGONS, FOLD THE REAR OR INTERMEDIATE SEAT TO LOAD PLATFORM POSITION.

STEP 8   LOCATE AND DRILL 13/32 INCH DIAMETER HOLES THROUGH THE FLOOR PAN AS REQUIRED. SEE CHART AND FIGURE 3.   FOR STATION WAGONS ALSO SEE VIEW A.

STEP 9   INSTALL A BRACKET, SPECIAL FLAT WASHER, BOLT AND TWO NUTS AT EACH DRILLED HOLE. APPLY

WINDSHIELD SEALER TO AREAS SHOWN BEFORE INSTALLATION. SEE FIGURE 4.

STEP 10   ATTACH THE SEAT BELTS TO THE BRACKETS. REPLACE THE SEAT BACK REST AND CUSHION, ON STATION WAGONS FOLD THE SEAT CUSHIONS BACK TO SEAT POSITION.

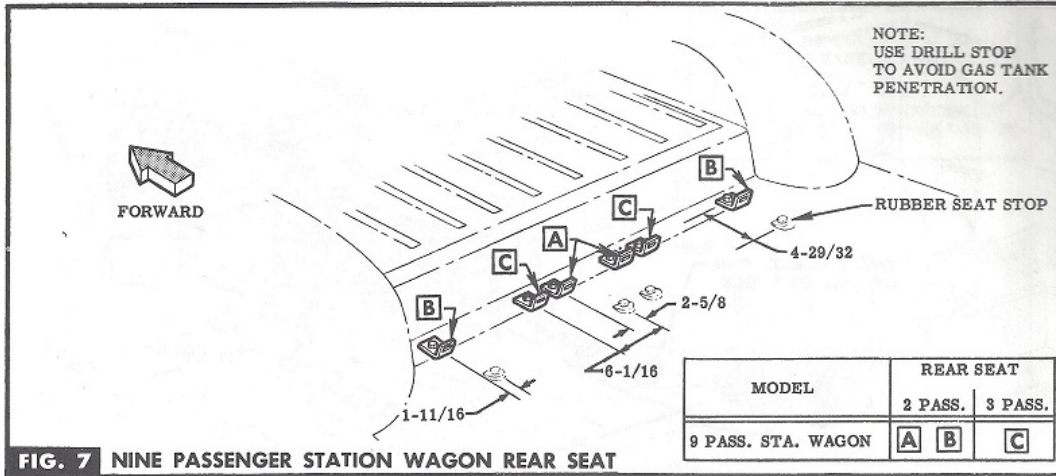STEP 11   THREAD THE CENTER SEAT BELTS THROUGH THE SEAT CREVICE. SEE FIGURE 5 AND 6.

94

NOTE:
USE DRILL STOP
TO AVOID GAS TANK
PENETRATION.

FORWARD

RUBBER SEAT STOP

4-29/32

2-5/8

6-1/16

1-11/16

MODEL	REAR SEAT	
	2 PASS.	3 PASS.
9 PASS. STA. WAGON	A B	C

FIG. 7 NINE PASSENGER STATION WAGON REAR SEAT

THREAD BELTS THROUGH
THE SEAT CREVICE

CHROME TAPPING
SCREW NO. 168590

COAT HOOK NO. 4601476

.136 DIA. HOLE
(NO. 29 DRILL)

FORWARD

NOTE:
POSITION OF COAT HOOK IS
TO BE DETERMINED BY THE
ADJUSTED LENGTH OF THE
OUTERMOST SEAT BELTS.
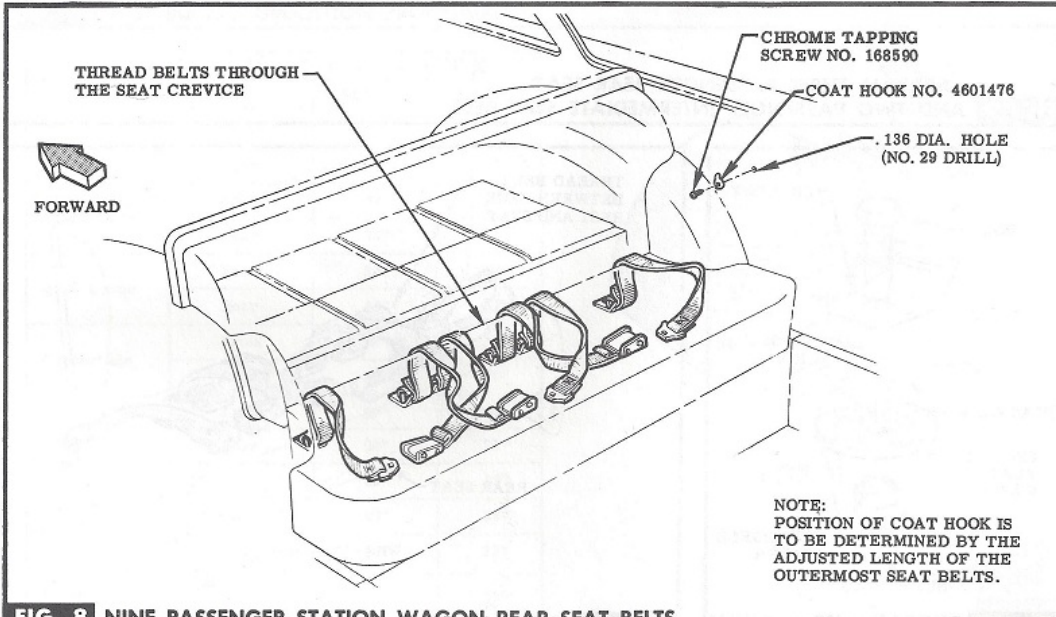
FIG. 8 NINE PASSENGER STATION WAGON REAR SEAT BELTS

REAR SEAT INSTALLATION

STEP 12 FOLD REAR SEAT CUSHION TO LOAD PLATFORM POSITION TO PROVIDE ACCESS TO FLOOR PAN.

STEP 13 DRILL 13/32 INCH DIA. HOLES THROUGH FLOOR PAN AS SHOWN BY DIMENSIONS IN FIGURE 7. SEE CHART FOR TWO AND THREE BELT INSTALLATION.

STEP 14 INSTALL A BRACKET, SPECIAL FLAT WASHER, BOLT AND TWO NUTS AT EACH DRILLED HOLE. APPLY WINDSHIELD SEALER TO AREAS SHOWN BEFORE INSTALLATION. SEE FIGURE 4.

STEP 15 ATTACH SEAT BELTS TO THE BRACKETS AN RETURN SEAT TO NORMAL POSITION, THREADING TH BELTS THROUGH SEAT CREVICE. SEE FIGURE 8.

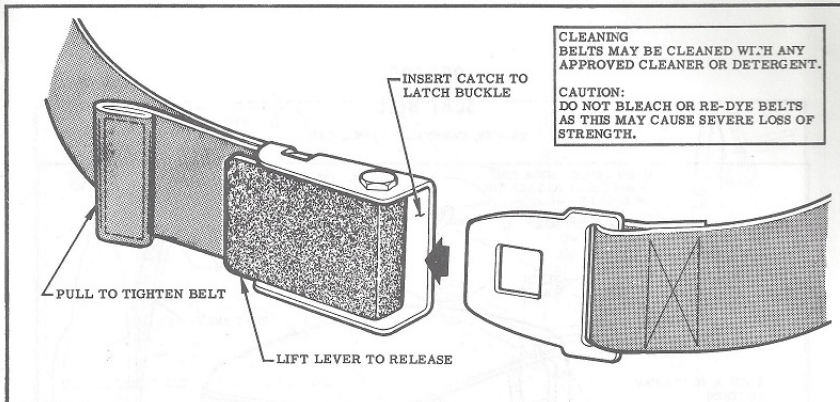**STEP 16** ATTACH BELT HOOK AS SHOWN IN FIGURE

95

CLEANING
BELTS MAY BE CLEANED WITH ANY
APPROVED CLEANER OR DETERGENT.

CAUTION:
DO NOT BLEACH OR RE-DYE BELTS
AS THIS MAY CAUSE SEVERE LOSS OF
STRENGTH.

INSERT CATCH TO
LATCH BUCKLE

PULL TO TIGHTEN BELT

LIFT LEVER TO RELEASE

FIG. 12 BELT BUCKLE OPERATION PROCEDURE

RECOMMENDED ADJUSTED BELT LENGTH X		BUCKLE	CATCH
2 Door Sedan	Front	39"	33"
	Rear	30"	17"
4 Door Sedan	Front	39"	33"
	Rear	30"	17"
Sport Coupe	Front	39"	33"
	Rear	39"	17"
Convertible	Front	39"	33"
	Rear	30"	17"
Sta. Wagon 2 & 4 Door	Front	39"	33"
	Rear	30"	25"
9 Passenger Sta. Wagon	Front	39"	33"
	Intermediate	35"	25"
	Rear	26"	19"
Pickup & Sedan Del.	Front	39"	33"

BRACKET

KEEPER BRACKET
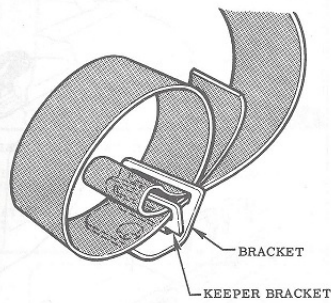
VIEW A
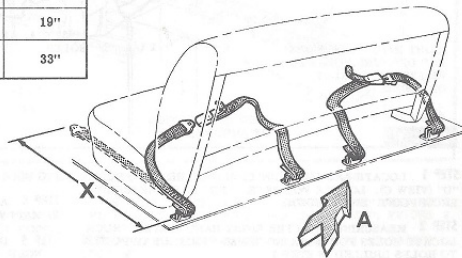
PLACE THIS PAGE IN GLOVE COMPARTMENT

FIG. 13 BELT ADJUSTMENT

97